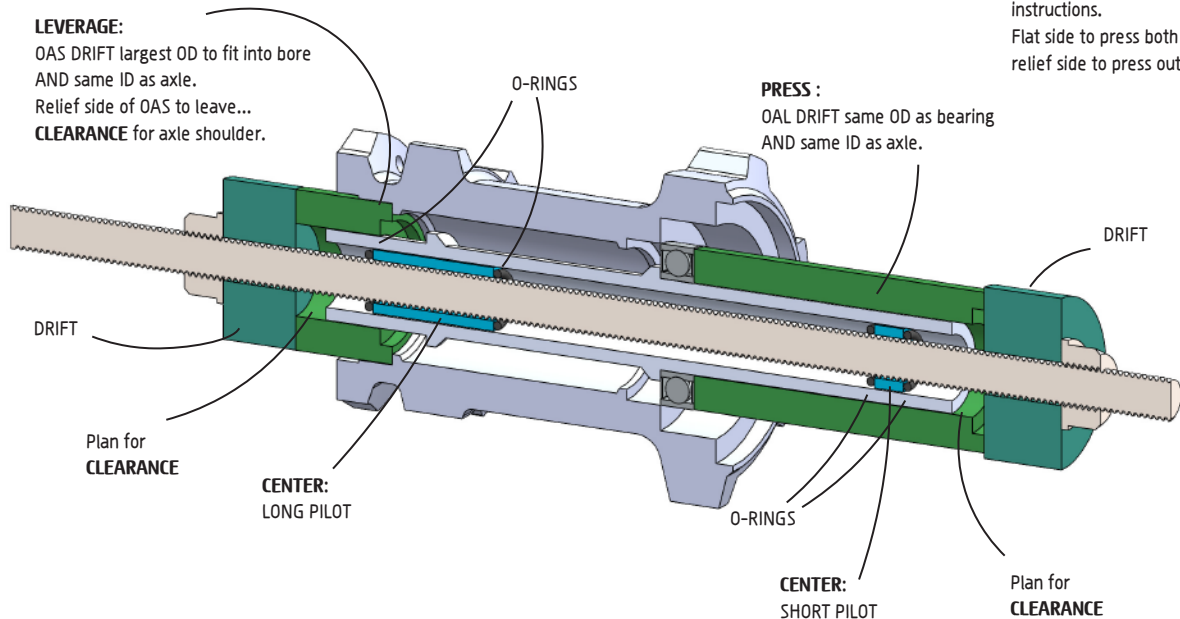**IMPORTANT:**
Choose side of OAL & OAS according to manufacturer's instructions.
Flat side to press both bearing rings, relief side to press outer bearing ring.

LEVERAGE:
OAS DRIFT largest OD to fit into bore AND same ID as axle.
Relief side of OAS to leave...
CLEARANCE for axle shoulder.

O-RINGS

PRESS :
OAL DRIFT same OD as bearing AND same ID as axle.

DRIFT

DRIFT

Plan for **CLEARANCE**

CENTER:
LONG PILOT

O-RINGS

CENTER:
SHORT PILOT

Plan for **CLEARANCE**

STUD STOP:
Optional either side if larger than 20mm