LEVERAGE:
Flat, Perpendicular & Stable
STEP & SLEEVE

PRESS:
Inner Ring
ALT DRIFT
* See ALT Drift Instructions!

DO NOT TURN
WHICHEVER FASTENER
IS IN THIS POSITION!

OPTIONAL:
STUD STOP or
HANDLE

ONLY TIGHTEN
ALT Rod

Plan for
CLEARANCE

O-RING

CENTER:
PILOT that fits
Bearing ID
* if it doesn't fit. STOP.

ALT/ALT Configuration Diagrams